



## Report

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## Your project

### *Molecular analyses on wines closed with and without cork coated with Procork Membrane*

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## 1 Introduction and purpose

The Procork company developed a membrane technology to control the rate of oxygen entering the wine bottles when closed with natural cork. This membrane made of 5 different layers allows selective permeation of oxygen to allow micro-aeration of grape and oak barrel tannins while blocking bitter cork lignins and taints.

A triangular test has already been conducted on synthetic wines to confirm the inertness and food neutrality of the Procork membrane by comparing a synthetic wine which has been in contact with the membrane and the “control” synthetic wine.

To further investigate the impact of the membrane on wines, Procork asked to perform molecular analyses (GC-TofMS) on the headspace of two wine bottles from the 2009 vintage: one closed with a simple cork used as a control; the other closed with a cork coated with the Procork Membrane.

This document summarises the results obtained by molecular analyses.

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## 2 Services summary

|  |   |         |
|--|---|---------|
| Title: Molecular analysis on wines closed with cork coated with Procork Membrane |   |         |
| Experimental Plan  |   |         |
| Number of samples  | Two bottles of the same wine<br>1 closed with Procork the other as a control  |         |
| Sampling   |   |         |
| Protocol   | Headspace extraction: the product was introduced into a micro-chamber (at 27 °C. for 10 minutes), then by helium scanning, the headspace was trapped on Tenax® tubes. |         |
| Analyses   |   |         |
| Molecular analyses   |   |         |
| Parameters   | Methodologies   | Details |
| GC-TofMS   | Internal method   | Full    |

## 3 Experimental

### 3.1 Protocol for sample preparation

The wine used for this study was a red wine: a 2009 Fronsac (90% Merlot, 10% Cabernet Franc) from Chateau de la Dauphine.

Two different bottles were used: one labelled “N” closed with a simple cork and the second labelled “Procork” closed with a cork coated with the Procork Membrane. Those two wine bottles have been stored in the same conditions for ten years.

The headspace of each wine was sampled using an individual Microchamber (M-CTE250, Markes Int) heated at 27°C, to mimic the temperature the wine can reach when placed in contact with the palate. Indeed, during wine degustation some volatile compounds volatilize only when placed in the mouth due to their boiling point.

A defined quantity of wine (40mL) was introduced and confined in the microchamber. To collect samples an absorbent tube (Tenax/Sulphicarb) was inserted on the top of the microchamber. A total of 1000 mL of headspace volume was collected during 10 minutes. To promote the transport of the volatile organic compounds from the headspace to the tube a nitrogen gas a flow of 10 mL/min (99.999% purity N<sub>2</sub>) was used. An additional tube, without sample, was prepared in the same sampling conditions as a blank. The sampling was made in duplicate (2 tubes for each sample). The sample tubes were kept closed with two plugs at their ends until the time of analysis.

Sampling was performed just after removing the cork from the bottle to avoid any additional oxidation due to contact of the wine with the air.



### 3.2 Molecular Analysis

Our instrument is composed of a gas chromatograph (Agilent 7890 model, US), Time-of-Flight mass spectrometer (BenchTOF-dx model, Almsco, Germany) and thermal desorption unit (Unity2, Markes, UK). The desorption tubes were connected to the thermodesorption unit of the GC-ToFMS instrument. They were individually subjected to high temperatures during an initial phase to desorb the VOC captured during sampling. Afterwards, VOCs were entrained by a flow of helium carrier gas (99.9999% purity He) to a cold trap at low temperature by thermoelectric cooling, where they were again retained. Then, the cold trap was heated drastically to release and drag all VOCs into the GC for subsequent chromatographic separation. At the end of the tour of the GC column, once separated, the compounds reached the mass detector at different times, being ionised and by the Time-of-Flight (ToF) selector.

Due to the high amounts of alcohols and esters leading to coelution phenomenon between the peaks, the analysis and processing of the samples was made three times using different analysis conditions.

## 4 Results and discussion

GC-TofMS analyses have been performed on the samples collected on the two wine bottles. The table below presents the main results of the analyses by GC-TofMS (identification and quantification of the volatile organic compounds present). Compounds present in quantities greater than their theoretical olfactory threshold (OTV) or in notable concentrations as well as totals by chemical families are summarized here. Full results are provided in ANNEX 1.

A comparison of the measured concentrations with the olfactory thresholds of the compounds (OTV) (if available) is proposed. This theoretical OTV corresponds to the mass of compound that can just be perceived when evaporated in a m3 of neutral air. An order of the number of times by which the measured concentration is greater than the theoretical olfactory threshold (OTV) is indicated. The colour coding below helps to understand the potential participation of the compound to the overall product odour.

### COLOUR CODE:

|  |
|--|
| <1 x Theoretical olfactory threshold (OTV)       |
| 1-10 x Theoretical olfactory threshold (OTV)     |
| 10-50 x Theoretical olfactory threshold (OTV)    |
| 50-100 x Theoretical olfactory threshold (OTV)   |
| 100-1000 x Theoretical olfactory threshold (OTV) |
| >1000 x Theoretical olfactory threshold (OTV)    |

## GC-TOFMS MAIN RESULTS

| Compound                                | CAS No.  | Concentration (ug/m3) |                | OTV available? |
|---|----------|-----------------------|----------------|----------------|
|   |          | N bottle              | Procork bottle |                |
| Alcohols                                |          |                       |                |                |
| Ethanol                                 | 64-17-5  | ****                  | ****           | yes            |
| 1-Propanol                              | 71-23-8  | 2 548,4               | 2 530,1        | yes            |
| 1-Propanol, 2-methyl-                   | 78-83-1  | 10 833,4              | 10 288,4       | yes            |
| 1-Butanol                               | 71-36-3  | 1 478,7               | 1 270,5        | yes            |
| 1-Butanol, 3-methyl-                    | 123-51-3 | 51 038,3              | 48 136,7       | no             |
| 1-Butanol, 2-methyl-                    | 137-32-6 | 31 962,1              | 31 277,3       | yes            |
| 1-Hexanol                               | 111-27-3 | 302,9                 | 289,7          | yes            |
| Total Alcohols                          |          | 98 858,5              | 94 448,1       |                |
| Aldehydes                               |          |                       |                |                |
| Acetaldehyde (*)                        | 75-07-0  | 228,4                 | 215,6          | yes            |
| Propanal, 2-methyl-                     | 78-84-2  | 41,5                  | 35,9           | yes            |
| Methacrolein                            | 78-85-3  | 38,7                  | 32,3           | yes            |
| Butanal, 3-methyl-                      | 590-86-3 | 1 862,1               | 1 857,2        | yes            |
| Benzaldehyde                            | 100-52-7 | 28,6                  | 21,2           | yes            |
| Total Aldehydes                         |          | 2 506,3               | 2 437,9        |                |
| Amines                                  |          |                       |                |                |
| Total Amines                            |          | 92,6                  | 59,9           |                |
| Aromatic Alcohol                        |          |                       |                |                |
| Total Aromatic Alcohol                  |          | 16,9                  | 8,7            |                |
| Aromatic compounds                      |          |                       |                |                |
| Total Aromatic compounds                |          | 20,7                  | 18,6           |                |
| Cyclic Hydrocarbons                     |          |                       |                |                |
| Total Cyclic Hydrocarbons               |          | 2,5                   | 5,1            |                |
| Esters                                  |          |                       |                |                |
| Ethyl Acetate                           | 141-78-6 | 15 072,1              | 12 136,1       | yes            |
| Propanoic acid, ethyl ester             | 105-37-3 | 1 788,0               | 1 202,6        | yes            |
| Propanoic acid, 2-methyl-, ethyl ester  | 97-62-1  | 1 819,7               | 1 315,0        | yes            |
| Isobutyl acetate                        | 110-19-0 | 434,4                 | 459,4          | yes            |
| Butanoic acid, ethyl ester              | 105-54-4 | 1 807,9               | 1 184,8        | yes            |
| Butanoic acid, 3-methyl-, ethyl ester   | 108-64-5 | 1 546,4               | 1 224,3        | yes            |
| 1-Butanol, 3-methyl-, acetate           | 123-92-2 | 3 154,9               | 2 995,1        | yes            |
| 1-Butanol, 2-methyl-, acetate           | 624-41-9 | 1 040,5               | 973,2          | yes            |
| Pentanoic acid, ethyl ester             | 539-82-2 | 9,0                   | 4,1            | yes            |
| Hexanoic acid, ethyl ester              | 123-66-0 | 4 118,2               | 3 572,6        | no             |
| Octanoic acid, ethyl ester              | 106-32-1 | 3 298,2               | 2 910,5        | yes            |
| Total Esters                            |          | 35 951,7              | 29 487,0       |                |
| Ethers                                  |          |                       |                |                |
| Total Ethers                            |          | 237,1                 | 223,9          |                |
| Furans                                  |          |                       |                |                |
| Total Furans                            |          | 110,9                 | 132,8          |                |
| Halogen-containing compounds            |          |                       |                |                |
| Total Halogen-containing compounds      |          | 43,1                  | 26,3           |                |
| Heterogroups                            |          |                       |                |                |
| Total Heterogroups                      |          | 13,4                  | 11,3           |                |
| Ketones                                 |          |                       |                |                |
| 2,3-Butanedione                         | 431-03-8 | 43,8                  | 41,0           | yes            |
| Total Ketones                           |          | 207,9                 | 173,9          |                |
| Organic Acids                           |          |                       |                |                |
| Acetic acid                             | 540-73-8 | 92,5                  | 36,9           | no             |
| Total Nitrogen-containing compounds     |          | 92,5                  | 36,9           |                |
| Oxygen-containing compounds             |          |                       |                |                |
| Propanoic acid, 2-hydroxy-, ethyl ester | 97-64-3  | 2382,7                | 2101,4         | no             |
| Total Oxygen-containing compounds       |          | 2 382,7               | 2 101,4        |                |
| Sulfur-containing compounds             |          |                       |                |                |
| Dimethyl sulfide                        | 75-18-3  | 16,6                  | 12,7           | yes            |
| Total Sulfur-containing compounds       |          | 30,9                  | 27,5           |                |
| Terpenes                                |          |                       |                |                |
| Total Terpenes                          |          | 3,5                   | 2,1            |                |
| TOTAL VOC                               |          | 140 571,3             | 129 201,3      |                |

(\*) The concentration of this compound cannot be determined accurately

The concentrations in bold and red exceed the odour threshold value (OTV)

The concentrations in bold and green don't exceed 0.1 ug/m3

\*\*\*\* too much quantity



### *Chemical inertness of the Procork Membrane*

In total 66 chemical compounds have been identified by GC-TofMS. The main chemical families represented are: alcohols, esters, aldehydes and oxygen-containing compounds.

The results of the GC-TofMS analyses performed show that no additional compounds were detected in the Procork sample compared to the control one. This confirms the absence of molecules released by the Procork membrane into the wine after ten years storage.

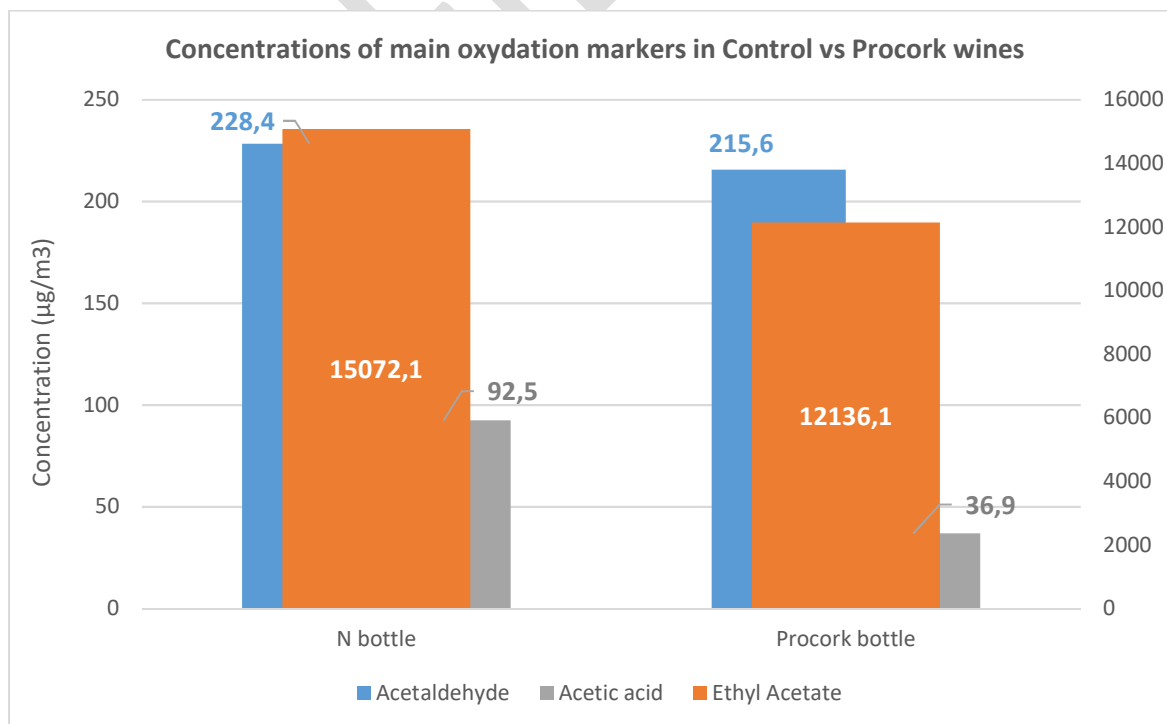
This study thus demonstrated the chemical inertness of the Procork membrane towards red wines after ten years.

### *Impact of Procork Membrane on wine oxidation main markers*

After wine bottling, oxidation can occur in the bottle. During oxidation, ethanol can be oxidised in acetaldehyde which in turns can generate acetic acid. Those oxidised compounds can be responsible for flavors taints and faults. This chemical reaction cascade occurs because of catalysts present in the complex wine mixture. Another common marker studied is ethyl acetate which is generated by esterification from ethanol and acetic acid.

Acetaldehyde gives a sherry, pungent and metallic character to the wine, acetic acid gives sharp, vinegar, acid notes. Ethyl acetate has a sweet and fruity smell at low concentrations but at higher concentrations it brings solvent and nail polish remover unwanted notes. All those three compounds can thus negatively impact the flavour of the wine.

The graph below shows the concentrations of acetaldehyde, acetic acid and ethyl acetate measured in both samples. For the three markers, the concentrations measured in the control sample are higher compared to the Procork bottle. The percentage of increase are quite significant, especially for acetic acid (+60%) and ethyl acetate (+19%).





For those three compounds the concentrations measured are above their theoretical OTV. The concentration measured is 50 to 100 times greater than theoretical OTV in both samples for acetaldehyde and 1 to 10 times greater than OTV in both samples for acetic acid and ethyl acetate. Meaning that all those compounds may participate to the overall flavor of the wine. The higher values measured in the control wine may lead to higher expression of those undesired flavors into the wine. In particular, the Procork wine may thus appear to be less acid than the control wine.

We can assume the Procork membrane applied on the cork impacts its porosity and the oxygen supply to the wine, leading to lower concentrations of oxidation markers into the wine.

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## 5 Conclusion

Molecular analyses have been performed by GC-TofMS on two bottles of the same 10-years old red wine (a 2009 Fronsac from Chateau de la Dauphine): a bottle closed with a cork coated with the Procork membrane and a control bottle closed with a simple cork. The objective of the study was to compare the chemical composition of both wines.

This study showed that no additional chemical compounds are released from the membrane into the wine. It thus confirmed the chemical inertness of the Procork membrane towards this red wine.

Focusing on the wine oxidation chemical markers acetaldehyde, acetic acid and ethyl acetate we showed that the Procork wine contains lower concentrations of those oxidation compounds. All those three markers are known to negatively impact the wine flavor imparting respectively metallic/pungent, vinegar/sour, solvent/nail polish remover notes.

We can assume the Procork membrane applied on the cork impacts cork porosity and oxygen supply to the wine, leading to lower concentrations of oxidation markers into the wine.

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## Annex 1: Detailed GC-TofMS results

| Compound                               | CAS No.           | Concentration (ug/m3) |                | OTV available? |
|--|-------------------|-----------------------|----------------|----------------|
|  |                   | N bottle              | Procork bottle |                |
| Alcohols                               |                   |                       |                |                |
| Ethanol                                | 64-17-5           | ****                  | ****           | yes            |
| Isopropyl Alcohol                      | 67-63-0           | 292,5                 | 301,1          | yes            |
| 1-Propanol                             | 71-23-8           | 2 548,4               | 2 530,1        | yes            |
| 2-Buten-1-ol, 3-methyl-                | 556-82-1          | 17,4                  | 16,0           | no             |
| 1-Propanol, 2-methyl-                  | 78-83-1           | 10 833,4              | 10 288,4       | yes            |
| 1-Butanol                              | 71-36-3           | 1 478,7               | 1 270,5        | yes            |
| 1-Butanol, 3-methyl-                   | 123-51-3          | 51 038,3              | 48 136,7       | no             |
| 1-Butanol, 2-methyl-                   | 137-32-6          | 31 962,1              | 31 277,3       | yes            |
| 1-Pentanol, 4-methyl-                  | 626-89-1          | 65,3                  | 49,0           | no             |
| 1-Pentanol, 3-methyl-                  | 589-35-5          | 159,1                 | 131,8          | no             |
| 1-Hexanol                              | 111-27-3          | 302,9                 | 289,7          | yes            |
| Phenylethyl Alcohol                    | 60-12-8           | 160,4                 | 157,6          | no             |
| Total Alcohols                         |                   | 98 858,5              | 94 448,1       |                |
| Aldehydes                              |                   |                       |                |                |
| Acetaldehyde (*)                       | 75-07-0           | 228,4                 | 215,6          | yes            |
| Propanal, 2-methyl-                    | 78-84-2           | 41,5                  | 35,9           | yes            |
| Methacrolein                           | 78-85-3           | 38,7                  | 32,3           | yes            |
| Butanal, 3-methyl-                     | 590-86-3          | 1 862,1               | 1 857,2        | yes            |
| Butanal, 2-methyl-                     | 96-17-3           | 169,5                 | 136,6          | no             |
| 2-Butenal, 2-methyl-                   | 1115-11-3         | 131,1                 | 131,8          | no             |
| 2-Butenal, 3-methyl-                   | 107-86-8          | 6,4                   | 7,4            | no             |
| Benzaldehyde                           | 100-52-7          | 28,6                  | 21,2           | yes            |
| Total Aldehydes                        |                   | 2 506,3               | 2 437,9        |                |
| Amines                                 |                   |                       |                |                |
| Aziridine, 2-methyl-                   | 75-55-8           | 74,0                  | 38,3           | no             |
| Ethylenimine                           | 151-56-4          | 18,6                  | 21,6           | no             |
| Total Amines                           |                   | 92,6                  | 59,9           |                |
| Aromatic Alcohol                       |                   |                       |                |                |
| Benzyl alcohol                         | 100-51-6          | 16,9                  | 8,7            | no             |
| Total Aromatic Alcohol                 |                   | 16,9                  | 8,7            |                |
| Aromatic compounds                     |                   |                       |                |                |
| Benzene                                | 71-43-2           | 12,2                  | 9,4            | yes            |
| Toluene                                | 108-88-3          | 3,7                   | 1,5            | yes            |
| p,m-Xylene                             | 108-38-3/106-42-3 | 2,6                   | 5,9            | yes            |
| Styrene                                | 100-42-5          | 2,2                   | 1,7            | yes            |
| Total Aromatic compounds               |                   | 20,7                  | 18,6           |                |
| Cyclic Hydrocarbons                    |                   |                       |                |                |
| Cyclopropane, ethyl-                   | 1191-96-4         | 1,2                   | 4,9            | no             |
| Cyclopropane, pentyl-                  | 2511-91-3         | 1,3                   | 0,2            | no             |
| Total Cyclic Hydrocarbons              |                   | 2,5                   | 5,1            |                |
| Esters                                 |                   |                       |                |                |
| Ethyl formate                          | 109-94-4          | 136,3                 | 98,7           | yes            |
| Acetic acid, methyl ester              | 79-20-9           | 259,0                 | 190,6          | yes            |
| Ethyl Acetate                          | 141-78-6          | 15 072,1              | 12 136,1       | yes            |
| Propanoic acid, ethyl ester            | 105-37-3          | 1 788,0               | 1 202,6        | yes            |
| n-Propyl acetate                       | 109-60-4          | 89,0                  | 68,5           | yes            |
| Propanoic acid, 2-methyl-, ethyl ester | 97-62-1           | 1 819,7               | 1 315,0        | yes            |
| Isobutyl acetate                       | 110-19-0          | 434,4                 | 459,4          | yes            |
| Butanoic acid, ethyl ester             | 105-54-4          | 1 807,9               | 1 184,8        | yes            |
| Acetic acid, butyl ester               | 123-86-4          | 16,4                  | 16,7           | yes            |
| Butanoic acid, 2-methyl-, ethyl ester  | 7452-79-1         | 1 034,3               | 885,1          | no             |
| Butanoic acid, 3-methyl-, ethyl ester  | 108-64-5          | 1 546,4               | 1 224,3        | yes            |
| 1-Butanol, 3-methyl-, acetate          | 123-92-2          | 3 154,9               | 2 995,1        | yes            |
| 1-Butanol, 2-methyl-, acetate          | 624-41-9          | 1 040,5               | 973,2          | yes            |
| Pentanoic acid, ethyl ester            | 539-82-2          | 9,0                   | 4,1            | yes            |
| Hexanoic acid, methyl ester            | 106-70-7          | 15,4                  | 8,5            | no             |
| Hexanoic acid, ethyl ester             | 123-66-0          | 4 118,2               | 3 572,6        | no             |
| Octanoic acid, ethyl ester             | 106-32-1          | 3 298,2               | 2 910,5        | yes            |
| Decanoic acid, ethyl ester             | 110-38-3          | 312,1                 | 241,2          | yes            |
| Total Esters                           |                   | 35 951,7              | 29 487,0       |                |
| Ethers                                 |                   |                       |                |                |
| 1,3-Dioxolane, 2,4,5-trimethyl-        | 3299-32-9         | 117,4                 | 111,1          | no             |
| Pentane, 1-ethoxy-                     | 17952-11-3        | 21,5                  | 23,3           | no             |
| Butane, 1-(ethenyl-)-3-methyl-         | 39782-38-2        | 10,5                  | 9,7            | no             |
| Propane, 2-ethoxy-                     | 625-54-7          | 87,8                  | 79,8           | no             |
| Total Ethers                           |                   | 237,1                 | 223,9          |                |
| Furans                                 |                   |                       |                |                |
| Furan, 3-methyl-                       | 930-27-8          | 14,6                  | 16,7           | no             |

|   |            |                  |                  |     |
|---|------------|------------------|------------------|-----|
| Furan, tetrahydro-3-methyl-             | 13423-15-9 | 96,4             | 116,1            | no  |
| Total Furans                            |            | 110,9            | 132,8            |     |
| <b>Halogen-containing compounds</b>     |            |                  |                  |     |
| Butane, 1-chloro-3-methyl-              | 107-84-6   | 43,1             | 26,3             | no  |
| Total Halogen-containing compounds      |            | 43,1             | 26,3             |     |
| <b>Heterogroups</b>                     |            |                  |                  |     |
| Benzophenone                            | 119-61-9   | 13,4             | 11,3             | no  |
| Total Heterogroups                      |            | 13,4             | 11,3             |     |
| <b>Ketones</b>                          |            |                  |                  |     |
| Acetone                                 | 67-64-1    | 34,2             | 31,7             | yes |
| 2,3-Butanedione                         | 431-03-8   | <b>43,8</b>      | <b>41,0</b>      | yes |
| 2-Butanone, 3-methyl-                   | 563-80-4   | 18,5             | 13,1             | yes |
| Acetoin                                 | 513-86-0   | 106,6            | 86,0             | no  |
| 2-Heptanone                             | 110-43-0   | 4,9              | 2,1              | yes |
| Total Ketones                           |            | 207,9            | 173,9            |     |
| <b>Organic Acids</b>                    |            |                  |                  |     |
| Acetic acid                             | 540-73-8   | <b>92,5</b>      | <b>36,9</b>      | no  |
| Total Nitrogen-containing compounds     |            | 92,5             | 36,9             |     |
| <b>Oxygen-containing compounds</b>      |            |                  |                  |     |
| Propanoic acid, 2-hydroxy-, ethyl ester | 97-64-3    | 2382,7           | 2101,4           | no  |
| Total Oxygen-containing compounds       |            | 2 382,7          | 2 101,4          |     |
| <b>Sulfur-containing compounds</b>      |            |                  |                  |     |
| Carbonyl sulfide (*)                    | 463-58-1   | 4,6              | 3,4              | yes |
| Dimethyl sulfide                        | 75-18-3    | <b>16,6</b>      | <b>12,7</b>      | yes |
| Carbon disulfide (*)                    | 75-15-0    | 9,7              | 11,4             | yes |
| Total Sulfur-containing compounds       |            | 30,9             | 27,5             |     |
| <b>Terpenes</b>                         |            |                  |                  |     |
| o-Cymene                                | 527-84-4   | 3,5              | 2,1              | no  |
| Total Terpenes                          |            | 3,5              | 2,1              |     |
| <b>TOTAL VOC</b>                        |            | <b>140 571,3</b> | <b>129 201,3</b> |     |

(\*) The concentration of this compound cannot be determined accurately  
**The concentrations in bold and red exceed the odour threshold value (OTV)**  
 The concentrations in bold and green don't exceed 0.1 ug/m3  
 \*\*\*\* too much quantity

Colour code:

|  |
|--|
| <1 x theoretical olfactory threshold       |
| 1-10 x theoretical olfactory threshold     |
| 10-50 x theoretical olfactory threshold    |
| 50-100 x theoretical olfactory threshold   |
| 100-1000 x theoretical olfactory threshold |
| >1000 x theoretical olfactory threshold    |